

Semiautomatic Table-top Dataweigh™

TSDW series

An ideal combination scale for producing fixed weight food packages



Improvement in productivity

Possible to achieve max. combination speed of 35 packs/min (TSDW-206W)

* The speed is subject to weighing products and discharging speeds of conveyors.

Operational procedure













Interfacing to packaging machines is easily done.

Discharging the combination products as one group

The TSDW series combines and discharges the selected products.

It controls product spacing to reduce defective packages.

Reduction in weighing loss

The TSDW series selects an optimal combination nearest to the target weight and discharges it automatically.

e.g.) Making a pack of 200g

Conventional human work	200g	6g
TSDW series	200 g	3g

Weighing loss

Human work always generates some weighing loss.

The TSDW series increases the number of final packed products from the same amount of materials by reducing weighing loss.



Collating Conveyor
- Single Flat Belt Type
Application

• Diced Ham, Sausage, Lobster Tail

- Dried Fruit
- Rice Cracker, Chocolate

Collating Conveyor

- Double Slope Belts Type

Application

- Mushroom, Garlic
- Tomato, Mini tomato, Paprika
- Cucumber, Egg plant, Bunch of Grapes

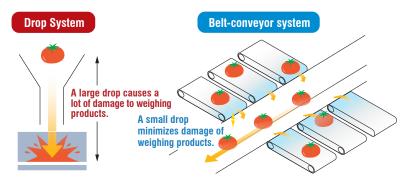


Photo: TSDW-205W 12 head



Minimizing product damage

Adoption of belt-conveyor system for discharge The TSDW series is suitable for weighing delicate and fragile products.



Belt-conveyor system with small drop gaps makes it possible to transfer fragile or sticky products which are difficult for most dropping systems to handle.

Ease of cleaning

Reduce downtime for cleaning. Weighing conveyor belts and a collating conveyor are detachable for quick and easy washdown.

*The TSDW series can be washed down with non-pressurized hose water.











All conveyor belts are easily detachable.

The most suitable for big volume packages

TSDW series with an external scale

This system makes it easier to produce a package containing many pieces of items.



In place of a checkweigher, a digital platform scale can be connected to TSDW series.



1. Approx. 80% of the target value is weighed.



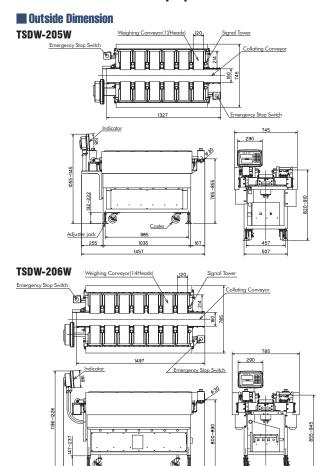
2. The balance approx. 20% is made on TSDW series.

3. Joining together makes a package close to the target value.

Compact design and standard casters make it easy to move or relocate the equipment.

Specifications

Model	TSDW-205W	TSDW-206W	
Dust/water protection	IP65		
Weighing capacity	1,500g per weigh head		
Display division	1g		
Combination accuracy	0.1g		
Range of combination	8g to 6,000g		
Combination speed	20 to 25 wpm	20 to 35 wpm	
Number of weigh heads	12 heads	14 heads	
Weigh conveyor size	214(L) x 120(W)mm		
Collating conveyor size	1,327(L) x 160(W)mm (Flat type conveyor) 1,327(L) x 90(W)mm x 2 (V type conveyor)	1,497(L) x 160(W)mm (Flat type conveyor) 1,497(L) x 90(W)mm x 2 (V type conveyor)	
Outer dimensions	1,457(L) x 745(W) x 1,090(H)mm	1,627(L) x 745(W) x 1,090(H)mm	
Net weight	150kg (Flat type conveyor) 160kg (V type conveyor)	220kg (Flat type conveyor) 230kg (V type conveyor)	
Number of PLU's	Max. 100 items		
Functions	Zero reset, One-touch tare, Keyboard tare, Weight check on each head, Priority combination, Weight & quantity combination, Over/under detect, Production goal, Recalculation Speed change of weighing & collating conveyors, All discharge		
Operating temperature	0°C to 40°C		
Humidity	30% to 85% (no condensation)		
Power	AC100V, 110V, 120V, 200V, 220V, 230V		
Power consumption	Max. 620W	Max. 720W	



Spare Parts & Service

Yamato Spare Parts and Service are subject to the same high demands of quality as the machines themselves.

Speed, weight and volume listed are standard. Other ranges are also available when required, please contact Yamato. This machine is covered by number of patents worldwide. All illustrations and specifications are subject to change without notice.

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